

ASME Welding method approval

2024.04.11

LIST OF ASME PROCEDURE QUALIFICATION RECORD (P, Q, R.)
& (W, P, Q, R.)

KURESHIN INDUSTRY CO., LTD.

P. Q. R.										W. P. Q. R.	
PQR No	Qualified Date	PROCESS	TYPE	Base Metal	Thickness	Filler Metal	f. m. A No.	S, R. Temp,	Min. Temp.	Welder's Name	Stamp No.
K96-CA01	APR. 1996	SMAW	manual	PI+PI	9.0t	LF52	No. 1			N. Tagaya Y. Nakamoto M. Yokohata	101A 102A 103A
K96-CT01	APR. 1996	GTAW	manual	PI+PI	6.0t	TGS-50	No. 1			N. Tagaya Y. Nakamoto M. Yokohata	101B 102B 103B
K96-SA01	APR. 1996	SMAW	manual	P8+P8	9.0t	WEL308	No. 8			N. Tagaya Y. Nakamoto M. Yokohata	101C 102C 103C
K96-STOI	APR. 1996	GTAW	manual	P8+P8	6.0t	WELTIG308	No. 8			N. Tagaya Y. Nakamoto M. Yokohata	101D 102D 103D
KOI-CC01	JUNE. 2001	GMAW	Semi-auto	PI+PI	19.0t	YM-26	No. 1			Y. Nakamoto	102E
KOI-CC02	JUNE. 2001	GMAW	Semi-auto	PI+PI	19.0t	YM-26	No. 1	620°C		Y. Nakamoto	102E
KO2-SCOI	DEC. 2002	GTAVV +GMAVV	manual +semiauto	P8+P8	8.0t	WELTIG308L SF-308L	No. 8			N. Tagaya Y. Nakamoto	101G 102G
KO2-516	DEC. 2002	GTAW +GMAW	manual +semiauto	PI+PI	12.0t	YT-1N YM-1N	No. 10	593~649°C	minus48°C Sharpy	N. Tagaya Y. Nakamoto	101F 102F
KO2-P4-1	DEC. 2002	GTAW +GMAW	manual +semiauto	P4+P3	7.1t	TGS-M MG-M	No. 2	620°C		Y. Nakamoto H. Obane	102 I 105 I
KO2-P3-1	DEC. 2002	GTAW +GMAW	manual +semiauto	P3+P3	10.3t	TGS-M MG-M	No. 2			Y. Nakamoto H. Obane T. Tokigawa M. Fujimoto	102H 105H 104H 106H
KO3-P3-CM	APR. 2003	GTAW +GMAW	manual +semiauto	P3+P3	9.0t	TGS-CM MG-CM	No. 3			N. Tagaya	101J
KO3-P4-1CM	APR. 2003	GTAW +GMAW	manual +semiauto	P4+P3	7.1t	TGS-1CM MG-1CM	No. 3	620°C		N. Tagaya	101K
K3-PI/P3-1	APR. 2003	GTAW +GMAW	manual +semiauto	PI+P3	9.0t	TGS-50 YM-26	No. 1			N. Tagaya	101L
K09-PI/P8	MAR. 2009	GTAW +FCAW	manual +semiauto	PI+P8	19.0t	WELTIG309L SF-309L	No. 8			Y. Nakamoto	102J